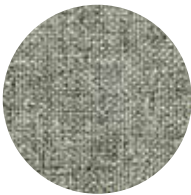
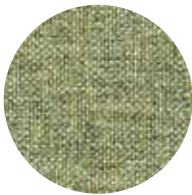


FABRICS

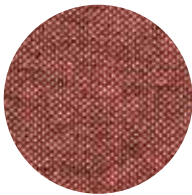
RIVET (CAMIRA, FABRIC I)



EGL01 Vitreous



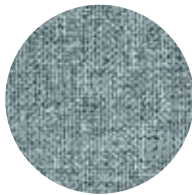
EGL11 Burnish



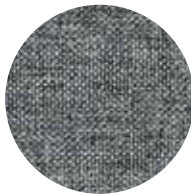
EGL12 Forge



EGL14 Copper



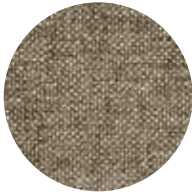
EGL16 Prime



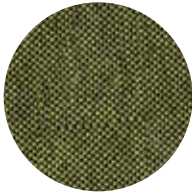
EGL18 Solder



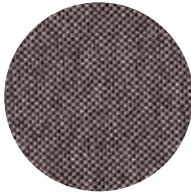
EGL20 Tensile



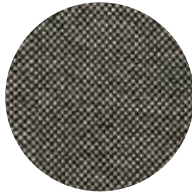
EGL25 Cast



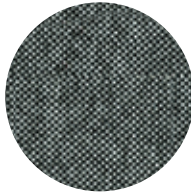
EGL31 Olive



EGL33 Woodrose



EGL49 Twig



EGL50 Grey Brindle

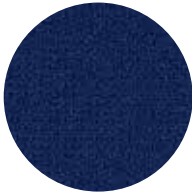
STEP (GABRIEL, FABRIC I)



63012



65047



65018



68120



68118



60999



60004



62057



68165



64159

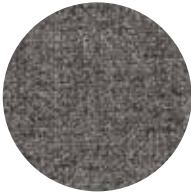


67073

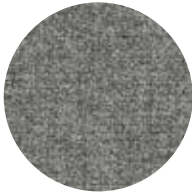


62073

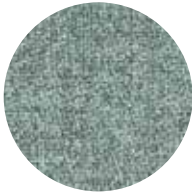
STEP MELANGE (GABRIEL, FABRIC I)



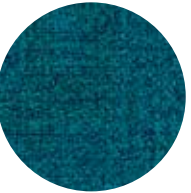
61149



60004



68118



67007



68158



63075



64179



62057



68119

Rivet - Product information



Task seating



Soft seating



Cigarette & Match



SBI



Bleach cleanable



Washable



Environmental



Year guarantee

With Treatment



Curtains



Medium Hazard

Technical information

UK Composition 100% Post Consumer Recycled Polyester Environment Certified to the EU Ecolabel Certified to Indoor Advantage™ Gold Environmental Product Declaration - Synthetic fabric composition Made from 100% post-consumer recycled polyester Width 140 cm minimum Weight 280 g/m² ±5% (392 g/lin.m ±5%) Abrasion Resistance* Heavy duty / 10 year guarantee Independently certified to ≥80,000 Martindale cycles Flammability EN 1021 - 1 (cigarette) EN 1021 - 2 (match) BS 7176 Low Hazard UNI 9175 Classe 1 IM EN 13501-1 Adhered Class B, s2, d0 EN 13501-1 Un-adhered Class B, s1, d0 With Eco FR™: BS 5852 Ignition Source 5 BS 7176 Medium Hazard IMO FTP Code (Part 8) The Furniture and Furnishing (Fire Safety) Regulations 1988 (UK domestic cigarette and match) With FR Treatment (Gorts): DIN 4102 B1 BS 5867-2: Type B Curtains & Drapes EN 13773 Class 1 <i>Note: Flammability performance is dependent on components used; full details are listed within our certificates. Customers must ensure their complete furniture meets the necessary standards.</i>	D Zusammensetzung 100% post-consumer recyceltes Polyester Umweltfreundlich Nach Zertifikat EU Ecolabel Nach Zertifikat Indoor Advantage™ Gold UmweltProduktdeklaration – synthetische Stoffe Hergestellt aus 100% post-consumer recyceltes Polyester Breite 140 cm nutzbare Breite Gewicht 280 g/m² ±5% (392 g/lfd.m ±5%) Scheuerfestigkeit* Schwerer Objekteinatz / 10 Jahre Garantie Extern zertifiziert mit ≥80,000 Scheuertouren Martindale Feuersicherung EN 1021 - 1 (Zigarettentest) EN 1021 - 2 (Streichholztest) BS 7176 Low Hazard UNI 9175 Classe 1 IM EN 13501-1 Adhered Class B, s2, d0 EN 13501-1 Un-adhered Class B, s1, d0 Mit Eco FR™: BS 5852 Ignition Source 5 BS 7176 Medium Hazard IMO FTP Code (Part 8) The Furniture and Furnishing (Fire Safety) Regulations 1988 (UK Wohnmöbel Zigarettentest und Streichholztest) Mit FR (Gorts) ausgerüstet: DIN 4102 B1 BS 5867-2: Type B Curtains & Drapes EN 13773 Class 1 <i>Bemerkung: Die Entflammbarkeit hängt von den verwendeten Komponenten ab ; die Details sind in unseren Zertifikaten beschrieben. Der Kunde muss sicherstellen, dass das gesamte Möbelstück die erforderlichen Normen erfüllt.</i>	F Composition Fabriqué en polyester recyclé à 100% Écologique Avec le certificat EU Ecolabel Certifié à Indoor Advantage™ Gold Déclaration environnementale du produit – tissu de composition synthétique Fabriqué en polyester recyclé à 100% après consommation Largeur 140 cm minimum Poids 280 g/m² ±5% (392 g/m.l ±5%) Résistance à l'abrasion* Usage intense / garantie 10 ans. Certificat indépendant ≥80,000 cycles Martindale Flammabilité EN 1021 - 1 (cigarette) EN 1021 - 2 (allumette) BS 7176 Low Hazard UNI 9175 Classe 1 IM EN 13501-1 Adhered Class B, s2, d0 EN 13501-1 Un-adhered Class B, s1, d0 Avec Eco FR™: BS 5852 Ignition Source 5 BS 7176 Medium Hazard IMO FTP Code (Part 8) The Furniture and Furnishing (Fire Safety) Regulations 1988 (UK domicile cigarette et allumette) Avec traitement FR (Gorts): DIN 4102 B1 BS 5867-2: Type B Curtains & Drapes EN 13773 Class 1 <i>Notez: Les performances d'inflammabilité dépendent des composants utilisés; tous les détails sont énumérés dans nos certificats. Les clients doivent s'assurer que leur mobilier complet répond aux normes nécessaires.</i>	ES Composición Producido con poliester 100% reciclado Ambiental Certificado con EU Ecolabel Certificado de Indoor Advantage™ Gold Declaración Medio Ambiental de Producto – Tejido sintético Producido con poliester 100% reciclado tras ser consumido Ancho 140 cm mínimo Peso 280 g/m² ±5% (392 g/lin.m ±5%) Resistencia a la abrasión* Garantía de 10 años con uso intenso independientemente del certificado de ≥80,000 Ciclos Martindale Inflamabilidad EN 1021 - 1 (cigarillo) EN 1021 - 2 (cerilla) BS 7176 Low Hazard UNI 9175 Classe 1 IM EN 13501-1 Adhered Class B, s2, d0 EN 13501-1 Un-adhered Class B, s1, d0 Con Eco FR™: BS 5852 Ignition Source 5 BS 7176 Medium Hazard IMO FTP Code (Part 8) The Furniture and Furnishing (Fire Safety) Regulations 1988 (UK doméstico cigarillo y cerilla) Con tratamiento FR (Gorts): DIN 4102 B1 BS 5867-2: Type B Curtains & Drapes EN 13773 Class 1 <i>Nota: El rendimiento de la Inflamabilidad depende de los componentes usados; todos los detalles se enumeran en nuestros certificados. Los clientes deben asegurarse de que todos sus muebles cumplan con los estándares necesarios.</i>
Light Fastness 5-6 (ISO 105 - B02)	Lichtechtheit 5-6 (ISO 105 - B02)	Solidité à la lumière 5-6 (ISO 105 - B02)	Solidez a la luz 5-6 (ISO 105 - B02)
Fastness to Rubbing Wet: 4, Dry: 4 (ISO 105 - X12)	Reibechtheit Nass: 4, Trocken: 4 (ISO 105 - X12)	Solidité au Frottement Mouillé: 4, Sec: 4 (ISO 105 - X12)	Solidez al rozamiento Húmedo: 4, Seco: 4 (ISO 105 - X12)
Bleach Cleanable ISO 105 E03 colour change 4 for dilution factor 1:4 chlorine solution	Chlorbleiche-Beständig ISO 105 E03 Farbänderung 4 bei einer 1:4 verdünnten Chlor-Lösung	Nettoyable au javel ISO 105 E03 changement de couleur 4 pour le facteur de dilution 1: 4 solution de chlore	Posibilidad lavado con Lejía ISO 105 E03 cambio color 4 para un factor de disolución 1:4 solución cloro
Cleaning Vacuum regularly. Wipe with a damp cloth using a proprietary upholstery shampoo/soap. For deeper cleaning use steam, bleach, alcohol or professionally dry clean. Can be washed at 60°C. Full details can be found in our cleaning and disinfection guide.	Reinigung Regelmässig absaugen. Mit einem feuchten Tuch abwischen oder mit einem geeigneten Polstershampoo behandeln. Für eine Grundreinigung bitte Dampf, Chlorbleiche, Alkohol oder professionelle Trockenreinigung verwenden. Kann bei 60°C gewaschen werden. Weitere Informationen finden Sie in unserem Leitfaden zur Reinigung und Desinfektion.	Nettoyage Passez l'aspirateur régulièrement. Essayez avec un chiffon humide en utilisant un shampooini/savon pour tissus d'ameublement exclusif. Pour un nettoyage en profondeur, utilisez la vapeur, javel, alcool ou un nettoyage à sec professionnel. Peut être laver à la machine, programme maximum 60°C.Vous trouverez tous les détails dans notre guide de nettoyage et de désinfection.	Limpieza Uso aspirador regularmente. Limpiar con un trapo usando jabón y agua o producto limpieza para tapicerías. Para una limpieza más profunda usen vapor, lejía, alcohol o limpieza en seco. Se puede lavar a 60°C. Los detalles completos se encuentran en nuestra guía de limpieza y desinfección.
*Results from abrasion testing are highly variable and are therefore not a reliable indicator of the wear performance of the fabric. All independent certification is supported by a 10 year durability guarantee. Internally we specify this product at >50,000 cycles which we believe is realistic for repeatability of testing. The stated technical and environmental performance of a fabric may be affected by the post treatment applied. Product guarantees for the post treatment of fabrics undertaken by Camira are guaranteed for 5 years. Please note that seam performance is dependent on seam construction, needle and thread type. We recommend that appropriate sewing advice be taken. Batch to batch shade variations may occur within commercial tolerances. We reserve the right to alter technical specifications without notice. The Unregistered Design Rights and the Copyright in all designs are the exclusive property of Camira Fabrics Limited.	*Ergebnisse von Scheuerfestigkeitsprüfungen sind variabel und kein zuverlässiger Indikator für die Verschleißleistung des Stoffes. Alle neutralen Zertifizierungen werden durch eine 10-Jahres-Garantie unterstützt. Intern spezifizieren wir dieses Produkt mit >50.000 Scheuertouren, um die Wiederholbarkeit der Testergebnisse zu gewährleisten. Die angegebene technische und ökologische Eigenschaft eines Stoffes kann durch die nachträgliche Ausrüstung beeinflusst werden. Die Garantie für die nachträgliche Ausrüstung von Stoffen durch Camira, beträgt 5 Jahre. Bitte beachten Sie, dass die Nahtfestigkeit von der Nahtkonstruktion, der Nadel und dem Fadentyp abhängt. Wir empfehlen, eine entsprechende Näh-Beratung in Anspruch zu nehmen. Handelsübliche Farbabweichungen von Produktionslosen können auftreten. Wir behalten uns das Recht vor, technische Spezifikationen ohne Vorankündigung zu ändern. Nicht eingetragene Designrechte und das Urheberrecht an allen Designs sind das exklusive Eigentum von Camira Fabrics Limited.	*Les résultats des tests d'abrasion sont très variables et ne sont donc pas un indicateur fiable des performances d'usure du tissu. Toute certification indépendante est soutenue par une garantie de durabilité de 10 ans. En interne, nous spécifions ce produit à >50.000 cycles qui, selon nous, est réaliste pour la répétabilité des tests. Les performances techniques et environnementales d'un tissu peuvent être affectées par le post-traitement appliqué. Les garanties de produit pour le post-traitement des tissus entrepris par Camira sont garanties pendant 5 ans. Veuillez noter que la performance des coutures dépend de la construction des coutures, du type d'aiguille et de fil. Nous recommandons que des conseils de couture appropriés soient pris. Des variations de teinte de lot à lot peuvent se produire dans les tolérances commerciales. Nous nous réservons le droit de modifier les spécifications techniques sans préavis. Les droits de conception non enregistrés et le droit d'auteur sur tous les dessins sont la propriété exclusive de Camira Fabrics Limited.	*Los resultados de los tests de abrasion son altamente variables, por lo tanto no son un indicador fiable del rendimiento del desgaste del tejido. Todos los certificados externos dan 10 años de garantía. Internamente especificamos el producto a >50.000 ciclos que entendemos como es el método realista para la repetición de los tests. El rendimiento técnico y medio Ambiental declarado de un tejido puede verse afectado por el tratamiento que se aplique posteriormente. La garantía de producto que ofrecemos en Camira para los tratamientos de los tejidos es de 5 años. Tengan en cuenta que el rendimiento de las costuras depende de como se haya hecho la misma. Recomendamos que se sigan los consejos de costura o cosido apropiados. Entre tintadas existe la posibilidad de una variación de color siempre dentro de una tolerancia comercial. Nos reservamos el derecho de modificar las especificaciones técnicas sin previo aviso. Los derechos de diseño no registrados y los derechos de autor son propiedad exclusiva de Camira Fabrics Limited.



Recycled Polyester from Plastic Bottles



STEP

Step is a 100 % Trevira CS upholstery textile with a vivid, pixelated expression that creates curiosity and attracts the eye. Where Step is unicoloured, the textile also comes in a melange version, Step Melange, featuring a subtle, heathered effect that brings life, depth, and textural appeal to the surface. The fabric is perfect for workplaces and public areas with strict fire and safety regulations.

Meets Möbelfakta requirements

Designed by: Inger Mosholt Nielsen

Colours designed by: Maria Wolff Metternich



PRODUCT SPECIFICATIONS

CHARACTERISTICS

Design no.

2440 — Step

Application

Upholstery

Composition

100% Trevira CS

Weight

470 g/lm — 15.16 oz/lin.yd

Width

140 cm — 55 inches

ENVIRONMENT

Environment, health, and safety

[OEKO-TEX® STANDARD 100](#)

[EU Ecolabel](#)

Meets Möbelfakta requirements

VOC emission

[Ansi/Bifma VOC test M7.1](#)

Potential environmental impacts

[BCA Summary Report](#)

PERFORMANCE

Abrasion

100,000 — rubs martindale (EN ISO 12947-2)

100,000 — double rubs wyzenbeek (ASTM D4157) (heavy duty upholstery)

Pilling

4-5 — scale 1-5, max. 5 (EN ISO 12945-2)

Light fastness

5-7 — scale 1-8, max. 8 (EN ISO 105-B02)

Rubbing fastness dry/wet

4-5/4-5 — scale 1-5, max. 5 (EN ISO 105x12)

Flammability

[BS EN 1021 1&2 Cigarette and Match](#)

[BS EN 1021-1 Cigarette](#)

[BS 5852 Crib 5](#)

[BS 7176 Medium hazard](#)

[DIN 4102 - B1](#)

[NF P 92-503/504/505 M1](#)

[AM 18 - NF D 60-013-\(only for fabric\)](#)

[ÖNORM A3800-B1-B3825-Q1 UK](#)

[FAR/JAR 25.853 \(a\).\(i\).\(ii\)](#)

[DIN EN 13501-1 B-s1,d0](#)

[Class Uno UNI 9175 Class 1 I EMME](#)

[CA TB 117-2013](#)

[IMO MSC 307\(88\) Annex 1 part 8](#)

[IMO MSC 307\(88\) Annex 1 part 8 UK](#)

[MED Certificate IMO](#)

[MED Certificate IMO UK](#)

[CAN/ ULC-S102.2](#)

[CAN/ULC-S109](#)

[NFPA 701](#)

Will also pass other flammability standards. Flame retardant performance is dependent upon the foam used.

US ACT pass

 [ASTM D4157-07 Wyz abrasion \(heavy duty\) 100k](#)

 [ASTM D3511 Pilling](#)

 [AATCC 16 Light fastness](#)

 [AATCC 8 or 116 Dry/wet crocking](#)

 [CA TB 117-2013](#)

 [NFPA 701](#)

Abrasion test results exceeding ACT Performance Guidelines are not an indicator of product lifespan. Multiple factors affect fabric durability and appearance retention.

CERTIFICATES

ACOUSTIC TEST AIR FLOW RESISTANCE

Test	Condition	No.	Date	Download
EN 29053 & ISO 9053-1 (airflow resistance)		M104146/04	04 Feb 2015	<u>PDF</u>

ACOUSTIC TEST SOUND ABSORPTION

Test	Condition	No.	Date	Download
ISO 354 & ISO 11654 (sound absorption)		M104146/03	04 Feb 2015	<u>PDF</u>

ABRASION RESISTANCE

Test	Condition	No.	Date	Download
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ACOUSTIC TEST AIR FLOW RESISTANCE

BS EN ISO 12947-2/14465	In accordance with EN 14465	144420395	05 Aug 2025	PDF
ASTM D4157-07 Wyz abrasion (heavy duty) 100k		2021AN0737	24 May 2021	PDF

PILLING

Test	Condition	No.	Date	Download
BS EN ISO 12945-2		28511311	05 Mar 2021	PDF
ASTM D3511 Pilling		21-006160	04 Jan 2022	PDF

COLOUR FASTNESS TO LIGHT

Test	Condition	No.	Date	Download
BS EN ISO 105 B02 Method 2		67619	22 Jan 2015	PDF
BS EN ISO 105 B02 Method 2		67653	23 Jan 2015	PDF
BS EN ISO 105 B02 Method 2		2023AN1342	27 Jun 2023	PDF
AATCC 16 Light fastness		2025AN1761	26 Jun 2025	PDF

DRY AND WET RUBBING/CROCKING

Test	Condition	No.	Date	Download
BS EN ISO 105-X12 Rubbing dry/wet		2021AN2684	11 Jan 2022	PDF
BS EN ISO 105-X12 Rubbing dry/wet		2023AN1829	24 Aug 2023	PDF
AATCC 8 or 116 Dry/wet crocking		2025AN1761	26 Jun 2025	PDF

FLAMMABILITY

Test	Condition	No.	Date	Download
BS EN 1021 1&2 Cigarette and Match	35 kg/m3 CMHR foam	23/59121J/11/21	04 Jan 2022	PDF
BS EN 1021-1 Cigarette	20-22 kg/m3 non-fire retardant polyurethane foam	23/58122-20	27 Jan 2021	PDF

ACOUSTIC TEST AIR FLOW RESISTANCE

BS 5852 Crib 5	35 kg/m3 CMHR foam	23/59121J/11/21	04 Jan 2022	PDF
BS 7176 Medium hazard	35 kg/m3 CMHR foam	23/59121J/11/21	04 Jan 2022	PDF
DIN 4102 - B1		2206581	27 Sep 2022	PDF
NF P 92-503/504/505 M1		CM-21-P-125	07 Oct 2021	PDF
AM 18 - NF D 60-013-(only for fabric)		PM - 19 - 009	17 Apr 2019	PDF
ÖNORM A3800-B1-B3825-Q1 UK		2206581	27 Sep 2022	PDF
FAR/JAR 25.853 (a) (i) (ii)		2206581	27 Sep 2022	PDF
DIN EN 13501-1 B-s1,d0		Z-56.25-3573	09 Oct 2023	PDF
Class Uno UNI 9175 Class 1 I EMME		173099-1	13 Mar 2014	PDF
CA TB 117-2013		25-001548	05 Jun 2025	PDF
IMO EC Declaration of Conformity EU,UK			16 Jan 2025	PDF
IMO MSC 307(88) Annex 1 part 8		SH01672	10 Jan 2025	PDF
IMO MSC 307(88) Annex 1 part 8 UK		53164	10 Feb 2025	PDF
MED Certificate IMO		SH01686	07 Feb 2025	PDF
MED Certificate IMO UK		53167	07 Feb 2025	PDF
CAN/ ULC-S102.2		3-48801-0	30 Aug 2022	PDF
CAN/ULC-S109		51872	15 Sep 2022	PDF
NFPA 701		220658.3	07 Feb 2024	PDF

RUBBING WITH ORGANIC SOLVENTS

Test	Condition	No.	Date	Download
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ACOUSTIC TEST AIR FLOW RESISTANCE

BS EN ISO 105-D02 Organic solvents	144318576	21 Jan 2021	PDF
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COLOUR FASTNESS TO WATER SPOTTING

Test	Condition	No.	Date	Download
BS EN ISO 105-E16		28511311	05 Mar 2021	PDF

WASH STABILITY

Test	Condition	No.	Date	Download
BS EN ISO 6330 7M 74 C PC Flat dry		82354-01	24 Jan 2017	PDF
BS EN ISO 6330 6M 60 C PC Flat dry		28512162-A	03 Feb 2022	PDF

SEAM SLIPPAGE

Test	Condition	No.	Date	Download
BS EN ISO 13936-2		28512162-A	03 Feb 2022	PDF

VOC EMISSION

Test	Condition	No.	Date	Download
Ansi/Bifma VOC test M7.1		961098C	29 Jan 2021	PDF

RESISTANCE TO BLEACH CLEANING

Test	Condition	No.	Date	Download
Internal test according BIFMA HCF 8.1 and ACT Method 1	1:10 Sodium Hypochlorite 5,25-6,25%		05 Oct 2020	PDF

POTENTIAL ENVIRONMENTAL IMPACTS

Test	Condition	No.	Date	Download
LCA Summary Report			15 Oct 2024	PDF

CARE & MAINTENANCE

Wash or dry cleaning P(W).

Step is made of Trevira CS which is a polyester material suited for environments with special requirements for cleaning.

Can be wiped with Virkon S, Actichlor Plus, Prime Source ren-93 or Ethanol (70-85%).

Always follow the manufacturer's instructions and finish by wiping with a damp cloth.

Click here for guidance relating to disinfection. [Link to Stain Guide...](#)



60°C shrinkage max 3.0%



74°C shrinkage max 5.0%

STEP MELANGE

COLOUR SCALE

Step Melange is a 100 % Trevira CS upholstery textile with a vivid, pixelated expression that creates curiosity and attracts the eye. The fabric is perfect for workplaces and public areas with strict fire and safety regulations. The fabric also comes in uni-coloured version, Step.

Meets Möbelfakta requirements

Designed by: Inger Mosholt Nielsen

Colours designed by: Maria Wolff Metternich



PRODUCT SPECIFICATIONS

CHARACTERISTICS

Design no.

2441 / 2442 / 2543 — Step Melange

Application

Upholstery

Composition

100% Trevira CS

Weight

470 g/lm — 15.16 oz/lin.yd

Width

140 cm — 55 inches

ENVIRONMENT

Environment, health, and safety

OEKO-TEX® STANDARD 100

EU Ecolabel

Meets Möbelfakta requirements

VOC emission

Ansi/Bifma VOC test M7.1

Potential environmental impacts

 BCA Summary Report

PERFORMANCE

Abrasion

100,000 — rubs martindale (EN ISO 12947-2)

100,000 — double rubs wyzenbeek (ASTM D4157) (heavy duty upholstery)

Pilling

4-5 — scale 1-5, max. 5 (EN ISO 12945-2)

Light fastness

5-7 — scale 1-8, max. 8 (EN ISO 105-B02)

Rubbing fastness dry/wet

4-5/4-5 — scale 1-5, max. 5 (EN ISO 105x12)

Flammability

DIN 4102 - B1

NF P 92-503/504/505 M1

BS EN 1021 1&2 Cigarette and Match

BS EN 1021-1 Cigarette

BS 5852 Crib 5

ÖNORM A3800-B1-B3825-Q1 UK

FAR/JAR 25.853 (a)_(i)_(ii)

AM 18 - NF D 60-013-(only for fabric)

CA TB 117-2013

[Class Uno UNI 9175 Class 1 I EMME](#)

[DIN EN 13501-1 B-s1,d0](#)

[DIN EN 13501-1 B-s1,d0](#)

[IMO MSC 307\(88\) Annex 1 part 8](#)

[IMO MSC 307\(88\) Annex 1 part 8 UK](#)

[MED Certificate IMO](#)

[MED Certificate IMO UK](#)

[CAN/ ULC-S102.2](#)

[CAN/ULC-S109](#)

[NFPA 701](#)

Will also pass other flammability standards. Flame retardant performance is dependent upon the foam used.

US ACT pass

 [ASTM D4157-07 Wyz abrasion \(heavy duty\) 100k](#)

 [ASTM D3511 Pilling](#)

 [CA TB 117-2013](#)

 [NFPA 701](#)

 [AATCC 16 Light fastness](#)

 [AATCC 8 or 116 Dry/wet crocking](#)

Abrasion test results exceeding ACT Performance Guidelines are not an indicator of product lifespan. Multiple factors affect fabric durability and appearance retention.

CERTIFICATES

ABRASION RESISTANCE

Test	Condition	No.	Date	Download
BS EN ISO 12947-2/14465	In accordance with EN 14465	144420814	14 Aug 2019	<u>PDF</u>
ASTM D4157-07 Wyz abrasion (heavy duty) 100k		2021AN0741	18 May 2021	<u>PDF</u>

PILLING

Test	Condition	No.	Date	Download
BS EN ISO 12945-2		28513848	11 Jul 2023	<u>PDF</u>

ABRASION RESISTANCE

ASTM D3511 Pilling	21-006180	04 Jan 2022	PDF
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COLOUR FASTNESS TO LIGHT

Test	Condition	No.	Date	Download
BS EN ISO 105 B02 Method 2		46409-02	04 May 2011	PDF
BS EN ISO 105 B02 Method 2		67654	05 Jan 2015	PDF
BS EN ISO 105 B02 Method 2		67618	06 Jan 2015	PDF
BS EN ISO 105 B02 Method 2		2023AN0718	20 Apr 2023	PDF
AATCC 16 Light fastness		2023AN0718	20 Apr 2023	PDF

DRY AND WET RUBBING/CROCKING

Test	Condition	No.	Date	Download
BS EN ISO 105-X12 Rubbing dry/wet		2023AN1918	14 Sep 2023	PDF
AATCC 8 or 116 Dry/wet crocking		2023AN1918	14 Sep 2023	PDF

FLAMMABILITY

Test	Condition	No.	Date	Download
DIN 4102 - B1		2206581	27 Sep 2022	PDF
NF P 92-503/504/505 M1		CM-21-P-125	07 Oct 2021	PDF
BS EN 1021 1&2 Cigarette and Match	35 kg/m3 CMHR foam	23/59121K1/12/21	07 Jan 2022	PDF
BS EN 1021-1 Cigarette	20-22 kg/m3 non-fire retardant polyurethane foam	23/58122-21	27 Jan 2021	PDF
BS 5852 Crib 5	35 kg/m3 CMHR foam	23/58942B/09/21	27 Sep 2021	PDF
ÖNORM A3800-B1-B3825-Q1 UK		2206581	27 Sep 2022	PDF
FAR/JAR 25.853 (α) (i) (ii)		2206581	27 Sep 2022	PDF

ABRASION RESISTANCE

AM 18 - NF D 60-013-(only for fabric)	PM - 19 - 009	17 Apr 2019	PDF
CA TB 117-2013	25-001506	04 Jun 2025	PDF
Class Uno UNI 9175 Class 1 I EMME	173099	13 Mar 2014	PDF
DIN EN 13501-1 B-s1,d0	44-1.56.2-17/23	09 Oct 2023	PDF
DIN EN 13501-1 B-s1,d0	44-1.56.2-17/23	09 Oct 2023	PDF
IMO EC Declaration of Conformity EU,UK		16 Jan 2025	PDF
IMO MSC 307(88) Annex 1 part 8	SH01672	10 Jan 2025	PDF
IMO MSC 307(88) Annex 1 part 8 UK	53164	10 Feb 2025	PDF
MED Certificate IMO	SH01686	07 Feb 2025	PDF
MED Certificate IMO UK	51367	07 Feb 2025	PDF
CAN/ ULC-S102.2	3-48801-1	30 Aug 2022	PDF
CAN/ULC-S109	51872	15 Sep 2022	PDF
NFPA 701	220658.3	07 Feb 2024	PDF

RUBBING WITH ORGANIC SOLVENTS

Test	Condition	No.	Date	Download
BS EN ISO 105-D02 Organic solvents		144318722a	11 Mar 2021	PDF

COLOUR FASTNESS TO WATER SPOTTING

Test	Condition	No.	Date	Download
BS EN ISO 105-E16		28511317	05 Mar 2021	PDF

WASH STABILITY

Test	Condition	No.	Date	Download
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ABRASION RESISTANCE

BS EN ISO 6330 6M 60 C PC Flat dry	28512161	28 Jan 2022	PDF
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SEAM SLIPPAGE

Test	Condition	No.	Date	Download
BS EN ISO 13936-2		2019AN1230	27 Jun 2019	PDF

RESISTANCE TO BLEACH CLEANING

Test	Condition	No.	Date	Download
Internal test according BIFMA HCF 8.1 and ACT Method 1	1:10 Sodium Hypochlorite 5,25-6,25%		05 Oct 2020	PDF
Internal test according BIFMA HCF 8.1 and ACT Method 1	1:10 Sodium Hypochlorite 5,25-6,25%		21 Aug 2023	PDF

VOC EMISSION

Test	Condition	No.	Date	Download
Ansi/Bifma VOC test M7.1		961098C	29 Jan 2021	PDF

MATERIAL SAFETY DATA SHEET

Test	Condition	No.	Date	Download
Material Safety Data Sheet			30 Sep 2021	PDF

POTENTIAL ENVIRONMENTAL IMPACTS

Test	Condition	No.	Date	Download
LCA Summary Report			23 Oct 2024	PDF

CARE & MAINTENANCE

Wash or dry cleaning P(W).

Step Melange is made of Trevira CS which is a polyester material suited for environments with special requirements for cleaning.

Can be wiped with Virkon S, Actichlor Plus, Prime Source ren-93 or Ethanol (70-85%).

Always follow the manufacturer's instructions and finish by wiping with a damp cloth.

Click here for guidance relating to disinfection. [Link to Stain Guide...](#)



60°C shrinkage max 3.0%



74°C shrinkage max 5.0%
